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| **Potential Hazard if the transfer is NOT performed correctly** |
|   | * **Contact with Hot Emulsion products**
* **Contamination of the Environment due to an Emulsion spill**
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| **Access Rules** |
| EntreeInterditePersonnesNonAutorisees | * Only competent, authorised personnel are to transfer and receive emulsion from a tanker to a sprayer.
* Deliveries must be drawn off the emulsion tanker by the sprayer.
* Pressure discharge is forbidden.
* Ensure there is a **three** metre exclusion zone to prevent unauthorized access to the transfer activity.
* If any unauthorized personnel enter the 3m zone the transfer must stop.
* Ensure a safe area to work around the transfer is maintained.
* The Sprayer Driver and Emulsion Tanker Driver must be in communication at all times during the transfer.
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| **PPE Rules** |
|  ProtectionObligatoireFigureProtectionObligatoireVueProtectionObligatoireTete ProtectionObligatoireCorps ProtectionObligatoireMains ProtectionObligatoirePieds ProtectionObligatoireOuie  |
| **Environment Rules** |
|  | * A Safe System of Work must follow Procedure REA Doc No. 002.
* Ensure there is sufficient ullage in the receiving sprayer.
* Ensure there is suitable spill containment in place at the inlet(s) e.g. Drip bucket?
* Extra vigilance must be maintained if the delivery point(s) is within 20 metres of a drain, open water, river, canal, location inclines etc.
* A transfer is not permitted if the delivery point(s) **is within 10 metres** of a drain, open water, river, canal etc.
* Oil spill kits and drain mats must be available on both vehicles at the transfer point.
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